Air valve(3/2 way)

1

■ Product series









valve















Installation and Application



- 1. Before installing, be sure the valve hasn't been damaged via transportation.
- 2. It's suggested to use the medium lubricated by 40 μ m filter element. Be aware of the flow direction and port size.
- 3. Please notice whether the installation condition accords with technical requirements (such as "act-uation frequency", "working pressure" and "scope of application temperature"), then the equipment can be installed and used.
- 4. Notice the flow direction of air during installation, P is the air intake, A (B) is the work port and R (S) is the exhaust outlet.
- 5. Take measure to avoid vibration and frozen.
- 6. Firstly press the base gasket into the base, and then connect the base with the valve body by the affiliated screws. The base gasket can be pressed into the installation places that are not used temporarily, and then seal them with affiliated blank cap. When the system expands, take the blank cap off and install relative air valves;
- 7. To keep the dust away, please use the silencer for the exhaust ports. Never forget to install dirt-proof boot in air intake and outlet during dismounting.

3A100 Series







Symbol



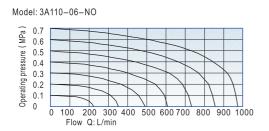




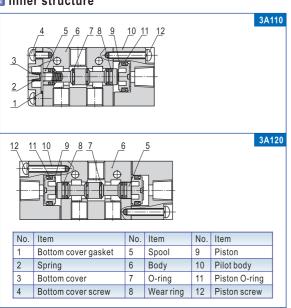
Product feature

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- 2. Double air control valves have memory function.
- $3.\ Internal\ hole\ adopts\ special\ processing\ technology\ which\ has\ little$ attrition friction, low start pressure and long service life.
- 4. No need to add oil for lubrication.
- 5. Malti-mounting helps to install and apply.
- 6. Integrate with the manifold to save installation space.

■ Flow chart



Inner structure

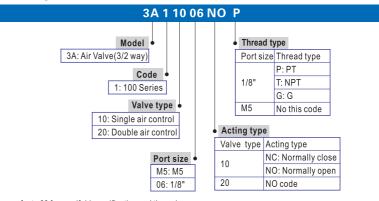


Specification

Model	3A110-M5	3A120-M5	3A110-06	3A120-06	
Fluid		Air(to be filtered by	/ 40 μ m filter element)	
Acting		Exteri	or control		
Port size ①		M5	1/	8"	
Orifice size	5.5mm	² (Cv=0.31)	12.0mm ² (Cv=0.67)		
Valve type		3 port	2 position		
Lubrication 2		Not	required		
Operating pressure		0.15~0.8M	Pa(21~114psi)		
Proof pressure		1.5MF	a(215psi)		
Temperature °C	-20~70				
Material of body	Aluminum alloy				
Max. frequency ③		5 cy	rcle/sec		

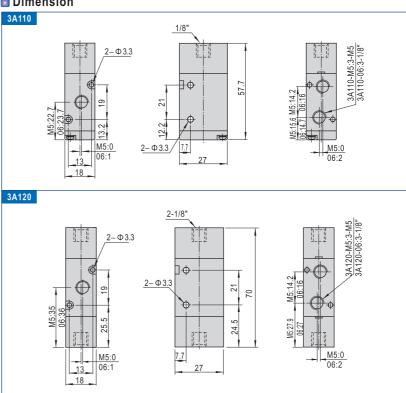
- 1 PT thread, NPT thread and G thread are available.
- $\textcircled{2} \ \ \text{It can not stop in the midway of lubricating. Lubricants like ISO VG32 or equivalent are recommended. }$
- $\begin{tabular}{ll} \begin{tabular}{ll} \beg$

Ordering code



Please refer to 69 for manifold specification and the order way.

Dimension



3A200 Series



3A200



Symbol



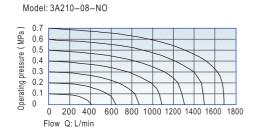




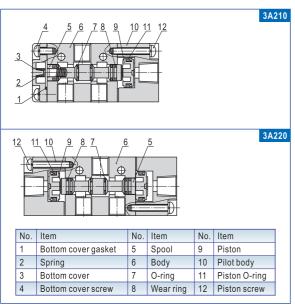
Product feature

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- 2. Double air control valves have memory function.
- 3. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 4. No need to add oil for lubrication.
- 5. Malti-mounting helps to install and apply.
- 6. Integrate with the manifold to save installation space.

■ Flow chart



■ Inner structure

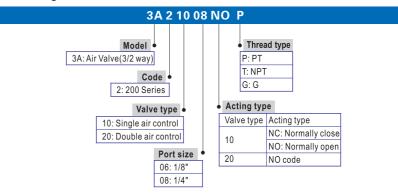


Specification

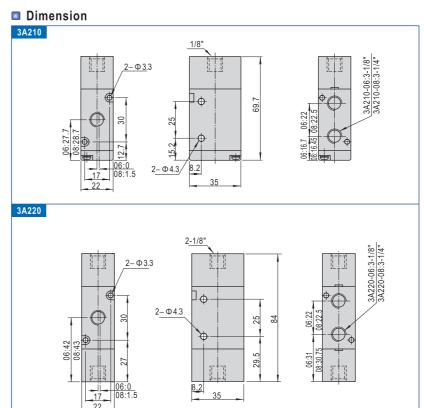
Model	3A210-05	3A220-06	3A210-08	3A220-08	
Fluid		Air(to be filtered by	/ 40 μ m filter element)		
Acting		Exteri	or control		
Port size ①	In=C	ut=1/8"	In=Out:	=1/4"	
Orifice size	14.0mm	² (Cv=0.78)	16.0mm² (C	Cv=0.89)	
Valve type		3 port	2 position		
Lubrication ②		Not	required		
Operating pressure		0.15~0.8M	Pa(21~114psi)		
Proof pressure		1.5MP	a(215psi)		
Temperature °C		-2	20~70		
Material of body	Aluminum alloy				
Max. frequency ③	5 cycle/sec				

- The thread, NPT thread and G thread are available.
 It can not stop in the midway of lubricating. Lubricants like ISO VG32 or equivalent are recommended.
 The maximum actuation frequency is in the no-load state.

Ordering code



Please refer to 69 for manifold specification and the order way.











Symbol



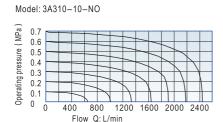




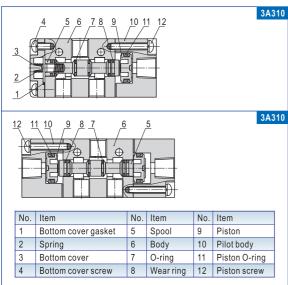
Product feature

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- 2. Double air control valves have memory function.
- 3. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 4. No need to add oil for lubrication.
- 5. Malti-mounting helps to install and apply.
- 6. Integrate with the manifold to save installation space.

■ Flow chart



Inner structure



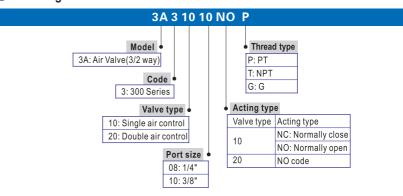
Specification

Model	3A310-08	3A320-08	3A310-10	3A320-10		
Fluid		Air(to be filtered by	γ 40 μ m filter element))		
Acting		Exteri	or control			
Port size ①	In=0	Dut=1/4"	In=Ou	t=3/8"		
Orifice size	25.0mn	n² (Cv=1.35)	30.0mm² (Cv=1.67)			
Valve type		3 port 2 position				
Lubrication ②		Not	required			
Operating pressure		0.15~0.8M	Pa(21~114psi)			
Proof pressure		1.5MF	a(215psi)			
Temperature °C		-2	20~70			
Material of body	Aluminum alloy					
Max. frequency ③	5 cycle/sec					

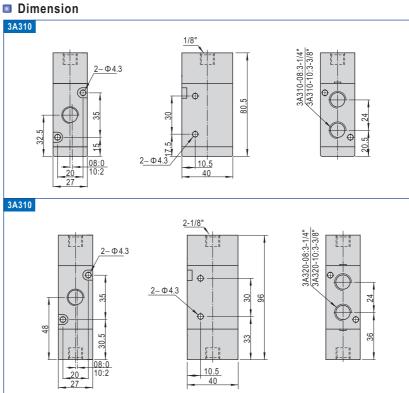
AITTAC

- 1) PT thread, NPT thread and G thread are available.
- 2 It can not stop in the midway of lubricating. Lubricants like ISO VG32 or equivalent are recommended.
- 3 The maximum actuation frequency of no-load state.

Ordering code



Please refer to 69 for manifold specification and the order way.

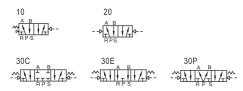


4A100

4A100 Series



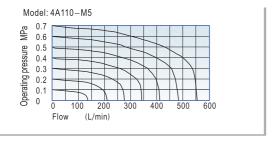
Symbol

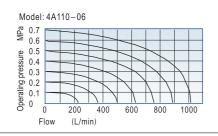


Product feature

- ${\bf 1.\,Structure\,in\,sliding\,column\,mode:\,good\,tightness\,and\,sensitive\,reaction.}$
- 2. Three position air valves have three kinds of central function for your
- 3. Double air control valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Integrate with the manifold to save installation space.

Flow chart



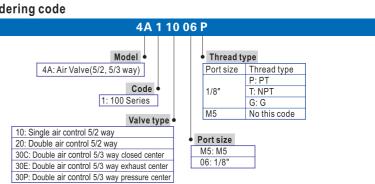


Specification

Model	4A110-M5 4A120-M5	4 A 130 E-M5		4A130C-06 4A130E-06 4A130P-06
Fluid		Air(to be filtered by 4	l0 μ m filter element)	
Acting		Exterio	control	
Port size ①	In=O	ut=M5	In=Ou	t=1/8"
Orifice size	5.5mm² (Cv=0.31)	5.0mm² (Cv=0.28)	12.0mm ² (Cv=0.67)	9.0mm² (Cv=0.50)
Valve type	5 port 2 position	5 port 3 position	5 port 2 position	5 port 3 position
Operating pressure		0.15~0.8MP	a(21~114psi)	
Proof pressure		1.5MPa	(215psi)	
Temperature °C		-20	~70	
Material of body		Aluminu	ım alloy	
Lubrication ②		Not re	quired	
Max. frequency ③	5 cycle/sec	3 cycle/sec	5 cycle/sec	3 cycle/sec
Weight (g)	Veight (g) 4A110-M5:85 4A120-M5:140		4A110-06:85 4A120-06:140	165

- 1) PT thread, NPT thread and G thread are available.
- ② It can not stop in the midway of lubricating. Lubricants like ISO VG32 or equivalent are recommended.
- 3 The maximum actuation frequency of no-load state.

Ordering code



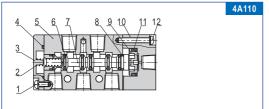
Please refer to 70 for manifold specification and the order way.

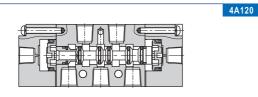


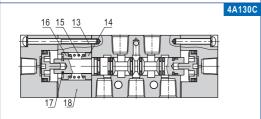
4A100 Series

4A100

Inner structure

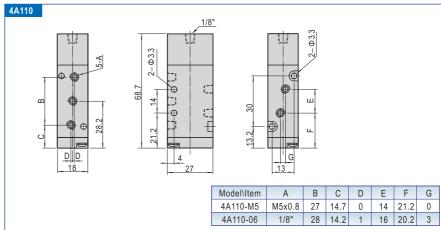


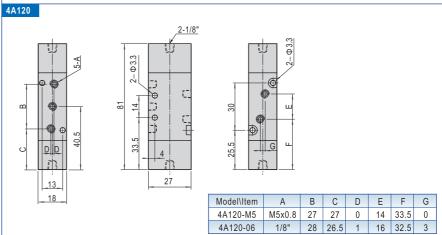


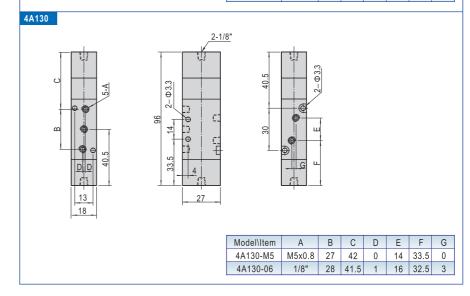


No	٥.	Item	No.	Item	No.	Item
1		Screw	7	Spool	13	Screw
2		Spring	8	Wear ring	14	Spring holder
3		Bottom cover	9	Piston	15	Return Spring
4		Bottom cover gasket	10	Pilot body	16	Spring holder
5		Body	11	O-ring	17	E Clip
6		O-ring	12	Screw	18	Side cover

Dimension



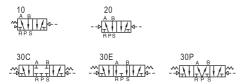




4A200 Series



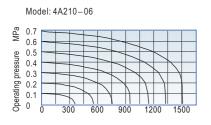
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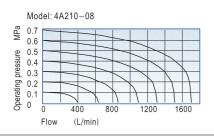


Product feature

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- 2. Three position air valves have three kinds of central function for your
- 3. Double air control valves have memory function.
- ${\bf 4.\ Internal\ hole\ adopts\ special\ processing\ technology\ which\ has\ little}$ attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Integrate with the manifold to save installation space.

Flow chart



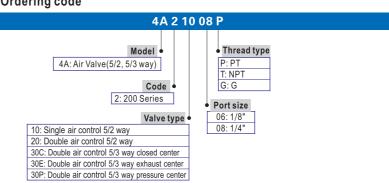


Specification

Model	4A210-06 4A220-06	4A230C-06 4A230E-06 4A230P-06	4A210-08 4A220-08	4A230C-08 4A230E-08 4A230P-08
Fluid		Air(to be filtered by 4	10 μ m filter element)	
Acting		Exterio	r control	
Port size 1	In=Out=Ex	haust=1/8"	In=Out=1/4"	Exhaust=1/8"
Orifice size	14.0mm ² (Cv=0.78)	12.0mm ² 16.0mm ² (Cv=0.67) (Cv=0.89)		12.0mm² (Cv=0.67)
Valve type	5 port 2 position	5 port 3 position	5 port 2 position	5 port 3 position
Operating pressure		0.15~0.8MP	a(21~114psi)	
Proof pressure		1.5MPa	(215psi)	
Temperature °C		-20	~70	
Material of body		Alumini	ım alloy	
Lubrication ②		Not re	quired	
Max. frequency ③	5 cycle/sec	3 cycle/sec	5 cycle/sec	3 cycle/sec
Weight (g) 4A210-06:185 4A220-06:285		365	4A210-08:185 4A220-08:285	365

- 1) PT thread, NPT thread and G thread are available.
- ② It can not stop in the midway of lubricating. Lubricants like ISO VG32 or equivalent are recommended.
 ③ The maximum actuation frequency of no-load state.

Ordering code



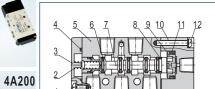
Please refer to 70 for manifold specification and the order way.

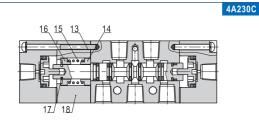
4A200



4A200 Series

Inner structure

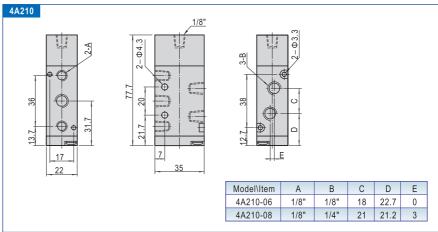


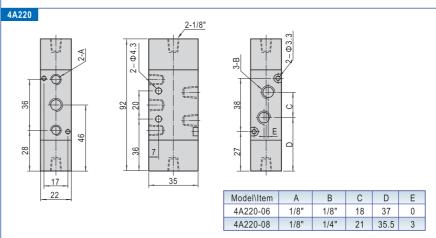


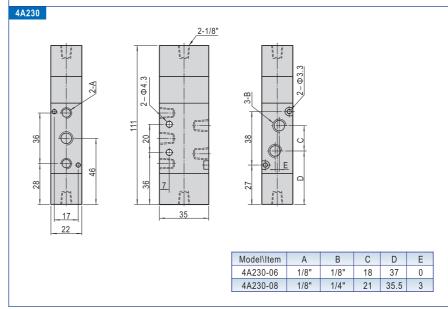
No.	Item	No.	Item	No.	Item
1	Screw	7	Spool	13	Screw
2	Spring	8	Wear ring	14	Spring holder
3	Bottom cover	9	Piston	15	Return Spring
4	Bottom cover gasket	10	Pilot body	16	Spring holder
5	Body	11	O-ring	17	E Clip
6	O-ring	12	Screw	18	Side cover

Dimension

4A220







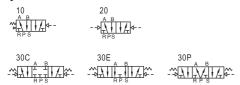
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4A300

4A300 Series



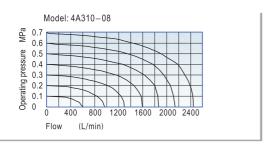
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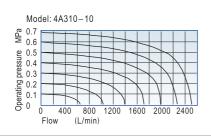


Product feature

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- $2. \ Three\ position\ air\ valves\ have\ three\ kinds\ of\ central\ function\ for\ your$
- 3. Double air control valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- $\ \, \text{6. Integrate with the manifold to save installation space}.$

Flow chart



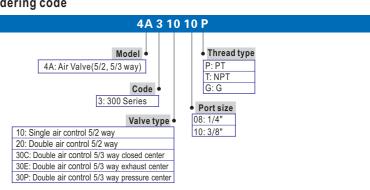


Specification

Model	4A310-08 4A320-08	4A330C-08 4A330E-08 4A330P-08	4A330E-08 4A310-10	
Fluid		Air(to be filtered by 4	40 μ m filter element)	
Acting		Exterio	r control	
Port size 1	In=Out=Ex	rhaust=1/4"	In=Out=3/8"	Exhaust=1/4"
Orifice size	25.0mm ² (Cv=1.40)	18.0mm ² (Cv=1.00)	30.0mm ² (Cv=1.68)	18.0mm² (Cv=1.00)
Valve type	5 port 2 position	5 port 3 position	5 port 2 position	5 port 3 position
Operating pressure		0.15~0.8MP	a(21~114psi)	
Proof pressure		1.5MPa	(215psi)	
Temperature °C		-20	~70	
Material of body		Alumini	um alloy	
Lubrication ②		Not re	quired	
Max. frequency ③	4 cycle/sec	3 cycle/sec	4 cycle/sec	3 cycle/sec
Weight (g) 4A310-08:275 4A320-08:365		505	4A310-10:275 4A320-10:365	505

- 1 PT thread, NPT thread and G thread are available.
- 2 It can not stop in the midway of lubricating. Lubricants like ISO VG32 or equivalent are recommended.
 3 The maximum actuation frequency of no-load state.

Ordering code



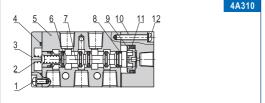
Please refer to 70 for manifold specification and the order way.

65

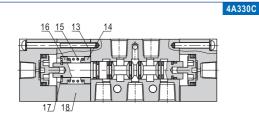


4A300

Inner structure

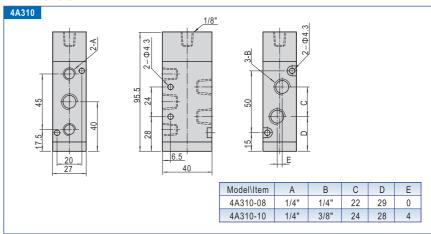


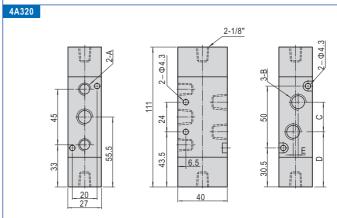
4A320



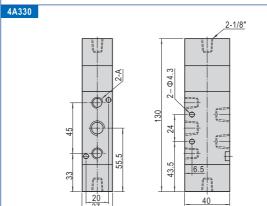
No.	Item	No.	Item	No.	Item
1	Screw	7	Spool	13	Screw
2	Spring	8	Wear ring	14	Spring holder
3	Bottom cover	9	Piston	15	Return Spring
4	Bottom cover gasket	10	Pilot body	16	Spring holder
5	Body	11	O-ring	17	E Clip
6	O-ring	12	Screw	18	Side cover

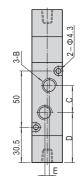
Dimension





	Model\Item	Α	В	С	D	Е
ſ	4A320-08	1/4"	1/4"	22	44.5	0
ſ	4A320-10	1/4"	3/8"	24	43.5	4



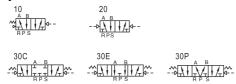


Model\Item	Α	В	С	D	Е
4A330-08	1/4"	1/4"	22	44.5	0
4A330-10	1/4"	3/8"	24	43.5	4

4A400 Series



Symbol



Product feature

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- 2. Three position air valves have three kinds of central function for your choice.
- 3. Double air control valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Integrate with the manifold to save installation space.

■Specification

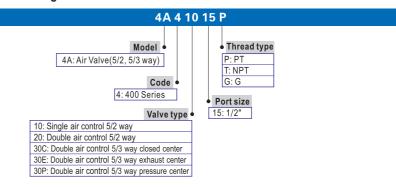
Model	4A410-15	4A420-15	4A430C-15	4A430E-15	4A430P-15		
Fluid		Air(to be filtered by 40 μ m filter element)					
Acting			Exterior control				
Port size ①		ln:	=Out=Exhaust=1	/2"			
Orifice size	50.0mm ²	(Cv=2.79)	;	30.0mm ² (Cv=1.68)		
Valve type	5 port 2	position	5 port 3 position				
Operating pressure		0.15	~0.8MPa(21~11	4psi)			
Proof pressure			1.5MPa(215psi)				
Temperature °C			-20~70				
Material of body			Aluminum alloy				
Lubrication ②	Not required						
Max. frequency ③	3 cycle/sec						
Weight (g)	555	685		735			



4A400

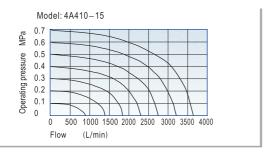
- 1) PT thread, NPT thread and G thread are available.
- ② It can not stop in the midway of lubricating. Lubricants like ISO VG32 or equivalent are recommended.
 ③ The maximum actuation frequency of no-load state.

Ordering code



Please refer to 70 for manifold specification and the order way.

Flow chart

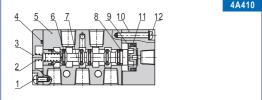


67

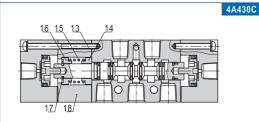


4A400

Inner structure

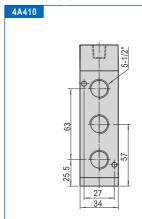


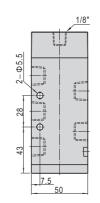
4A420

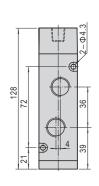


	No.	Item	No.	Item	No.	Item
	1	Screw	7	Spool	13	Screw
ı	2	Spring	8	Wear ring	14	Spring holder
	3	Bottom cover	9	Piston	15	Return Spring
	4	Bottom cover gasket	10	Pilot body	16	Spring holder
	5	Body	11	O-ring	17	E Clip
	6	O-ring	12	Screw	18	Side cover

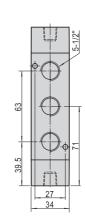
Dimension

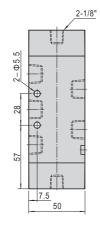


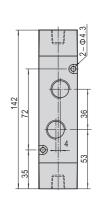




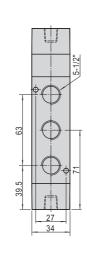
4A420

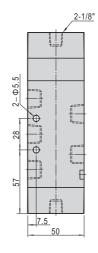


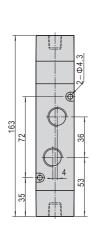




4A430







Manifold



Product feature

- 1. It is available to integrate the direction control valves of the same series to form value group to save space and cost;
- 2. It is easy to examine when there are faults owning to the unified air intake and exhaust and unified
- 3. Flexible combination and strong expansion capability can make any combination or expansion of the numbers of direction control valves that are connected

Specification

Item\Manifold Model	100M	200M	300M		
Fluid	Air(to be filtered by 40 μ m filter element)				
Temperature °C	-20~70				
Adaotable valve's series	3A100 Series	3A200 Series	3A300 Series		



Manifold

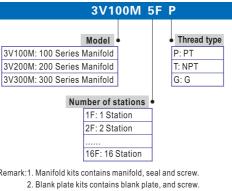
Ordering code

Ordering code contains the two parts of the manifold's and the blank plate's.

Ordering code for manifold

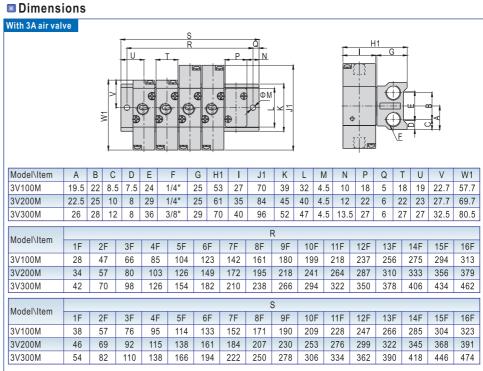
Ordering code for blank plate

3V300M: 300 Series Manifold



Remark: 1. Manifold kits contains manifold, seal and screw.

P-3V100M R2 Model Code 3V100M: 100 Series Manifold R2: Blank plate for manifold 3V200M: 200 Series Manifold



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Manifold

Product feature

are connected

save space and cost:







1. It is available to integrate the direction control

valves of the same series to form value group to

2. It is easy to examine when there are faults owning to the unified air intake and exhaust and unified

capability can make any combination or expansion of the numbers of direction control valves that

3. Flexible combination and strong expansion

Specification

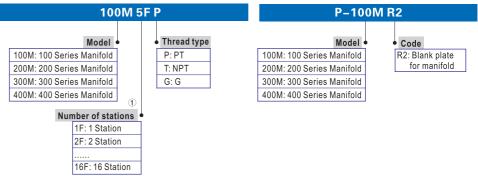
Item\Manifold Model	100M	200M	300M	400M			
Fluid	Air(to be filtered by 40 μ m filter element)						
Temperature °C	-20~70						
Adaotable valve's series	4A100 Series	4A200 Series	4A300 Series	4A400 Series			

Ordering code

Ordering code contains the two parts of the manifold's and the blank plate's.

Ordering code for manifold

Ordering code for blank plate



1 100M, 200M series have a maximum of 16 stations; 300M series have a maximum of 12 stations; 400M series have a maximum of 8 stations.

