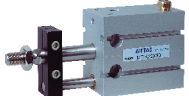




Multi-mount cylinder——MD, MK Series

Product series

Series name		Acting type	Bore size	Collocation of sensor switch							
				CS1-G	DS1-G						
Double acting type: MD		Double acting	6 10 16 20 25 32								
Double acting no-rotating type: MK											
Double rod type: MDD											
Double rod no-rotating type: MKD											
Adjustable stroke type: MDJ		Single acting									
Adjustable stroke no-rotating type: MKJ											
Single acting type: MSD											
Single acting no-rotating type: MSK											
Single acting type: MTD		Single acting									
Single acting no-rotating type: MTK											
Page	290	293	403								

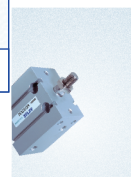
Installation and application

- When load changes in the work, the cylinder with abundant output capacity shall be selected.
- Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion;
- Necessary protection measure shall be taken in the environment with larger humidity, much dust or water drops, oil dust and welding dregs.
- Dirty substances in the pipe must be cleared away before cylinder is connected with pipeline to prevent the entrance of sundries into the cylinder.
- The medium used by cylinder shall be filtered by the filter core of above 40 μ m.
- As both of the front cover and piston of the cylinder are short, typically too large stroke can not be selected.
- Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
- The cylinder shall avoid the influence of side load in operation maintain the normal work of cylinder and extend the service life.
- If the cylinder is dismantled and stored for a long time, pay attention to conduct anti-rust treatment to the surface. Anti-dust jam cap shall be added in air intake and outlet orifices.

Criteria for selection: Cylinder thrust

Unit: Newton(N)

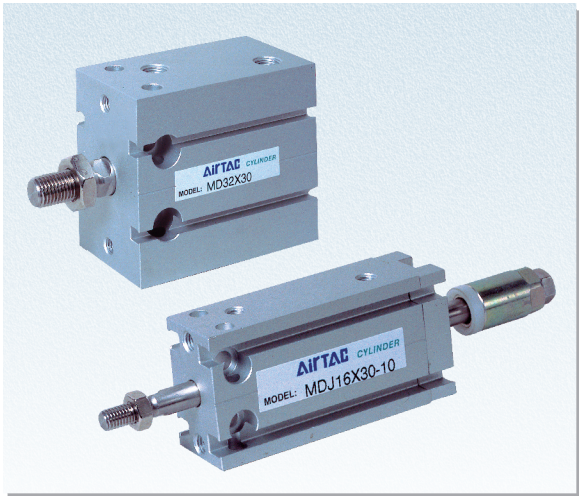
Bore size (mm)	Rod size (mm)	Acting type		Pressure area (mm ²)	Operating pressure(MPa)						
					0.1	0.2	0.3	0.4	0.5	0.6	0.7
6	3	Single acting	Push side	28.3	-	1.5	2.9	4.3	5.7	7.2	8.6
			Pull side	21.2	-	-	0.8	1.5	2.2	2.9	3.6
		Double acting	Push side	28.3	2.8	5.7	8.5	11.3	14.1	17.0	19.8
			Pull side	21.2	2.1	4.2	6.4	8.5	10.6	12.7	14.8
10	4	Single acting	Push side	78.5	-	3.9	7.9	11.8	15.8	19.7	23.7
			Pull side	66.0	-	1.4	4.1	6.8	9.5	12.2	14.9
		Double acting	Push side	78.5	7.9	15.7	23.6	31.4	39.3	47.1	55.0
			Pull side	66.0	6.6	13.2	19.8	26.4	33.0	39.6	46.2
16	6	Single acting	Push side	201.1	-	10.1	30.2	50.3	70.4	90.5	110.6
			Pull side	172.8	-	8.7	25.9	43.2	60.5	77.8	95.1
		Double acting	Push side	201.1	20.1	40.2	60.3	80.4	100.5	120.6	140.7
			Pull side	172.8	17.3	34.6	51.8	69.1	86.4	103.7	121.0
20	8	Single acting	Push side	314.2	-	15.7	47.1	78.6	110.0	141.4	172.8
			Pull side	263.9	-	13.2	39.6	66.0	92.3	118.7	145.1
		Double acting	Push side	314.2	31.4	62.8	94.2	125.7	157.1	188.5	219.9
			Pull side	263.9	26.4	52.8	79.2	105.6	131.9	158.3	184.7
25	10	Single acting	Push side	490.9	-	24.7	73.8	122.8	179.1	221.0	270.1
			Pull side	412.3	-	20.7	61.9	103.1	144.4	185.6	226.8
		Double acting	Push side	490.9	49.1	98.2	147.3	196.3	245.4	294.5	343.6
			Pull side	412.3	41.2	82.5	123.7	164.9	206.2	247.4	288.6
32	12	Single acting	Push side	804.2	-	40.2	120.7	201.1	281.5	361.9	442.4
			Pull side	691.2	-	34.7	103.8	173.0	242.1	311.2	380.3
		Double acting	Push side	804.2	80.4	160.8	241.3	321.7	402.1	482.5	563.0
			Pull side	691.2	69.1	138.2	203.3	276.5	345.6	414.7	483.8



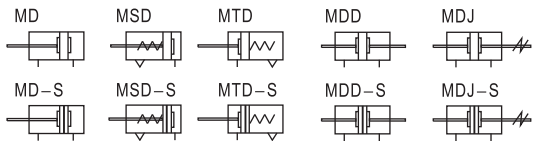
MD, MK



Multi-mount cylinder
MD Series



Symbol



Product feature

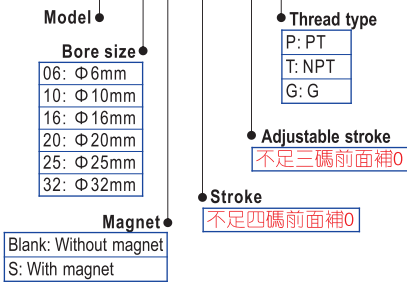
- 1. Manufactured by our enterprise.
- 2. There are several ways to fix the cylinder and it is convenient to install and use.
- 3. Several cylinders can be assembled together to effectively save the installation space.
- 4. The guide precision of piston rod is high and no additional lubricant is needed.
- 5. Cylinders of various specifications are optional.
- 6. The seal material with high temperature resistance is adopted to guarantee the normal operation of cylinder at 150°C(Option).

Ordering code

Model can to be changed Ordering code. Example:
Production type: MDJ
Bore size: 32mm
Stroke: 50mm
Adjustable stroke: 30mm
Magnet: With magnet
Thread type: NPT

Model: MDJ-32 x 50-30-S-T

Ordering code: MDJ 32 S 0050 030 T



Specification

Bore size(mm)	6	10	16	20	25	32
Acting type	MD, MDD, MDJ Double acting					
	MSD, MTD Single acting-Push type, Single acting-Pull type					
Fluid	Air(to be filtered by 40 μ m filter element)					
Operating pressure	Double acting 0.1~1.0MPa(14~145psi)					
	Single acting 0.2~1.0MPa(28~145psi)					
Proof pressure	1.5MPa(215psi)					
Temperature	°C -20~80					
Speed range	mm/s Double acting: 30~500 Single acting: 50~500					
Stroke tolerance	+1.0 0					
Cushion type	Bumper					
Port size	① M5 x 0.8					1/8"

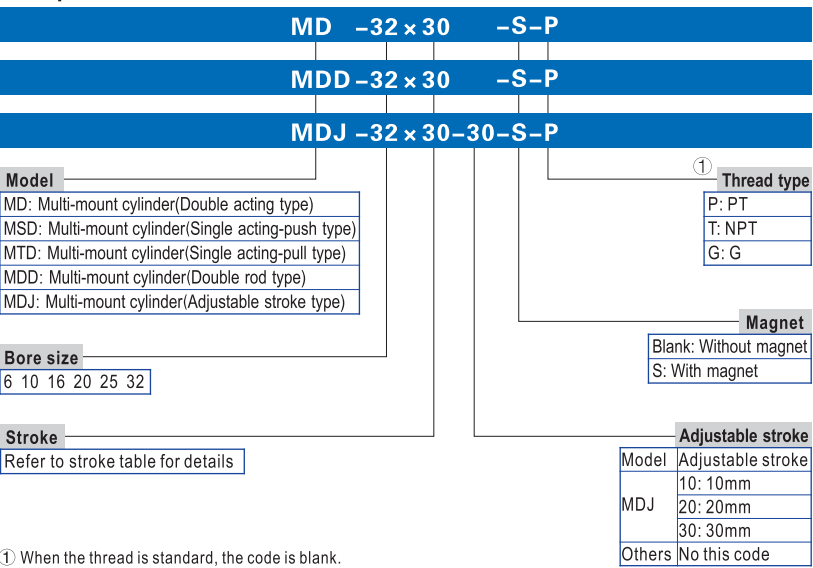
① PT thread, NPT thread and G thread are available. Add) Refer to P403~426 for detail of sensor switch.

Stroke

Bore size (mm)	Standard stroke (mm)										Max. stroke	Available stroke
6	Double acting	5	10	15	20	25	30	35			35	40
	Single acting	5	10	15	20						20	-
10	Double acting	5	10	15	20	25	30	35			35	40
	Single acting	5	10	15	20						20	-
16	Double acting	5	10	15	20	25	30	40	50		50	70
	Single acting	5	10	15	20						20	-
20	Double acting	5	10	15	20	25	30	40	50	60	60	80
	Single acting	5	10	15	20						20	-
25	Double acting	5	10	15	20	25	30	40	50	60	60	80
	Single acting	5	10	15	20						20	-
32	Double acting	5	10	15	20	25	30	40	50	60	60	80
	Single acting	5	10	15	20						20	-

- Note) 1. Within allowable stroke scope, when the stroke is larger than the maximum value, it shall be treated as non-standard one. Please contact the company for other special strokes.
2. The non-standard stroke within the scope of maximum stroke is transformed according to the standard stroke of the upper grade and its shape and dimension are equal to that of standard stroke cylinder of the upper grade. For instance, the non-standard stroke cylinder whose stroke is 23 is transformed from the standard cylinder whose standard stroke is 25, and their shape and dimension are the same.

Explain of model



① When the thread is standard, the code is blank.

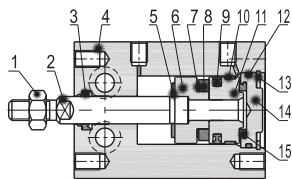


Multi-mount cylinder

MD Series

Inner structure and material of major parts

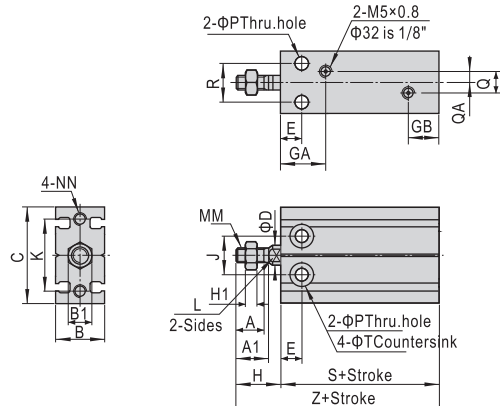
MD-S



NO.	Item	Material
1	Rod nut	Carbon steel
2	Piston rod	Stainless steel
3	Rod packing	NBR
4	Body	Aluminum alloy
5	Bumper	TPU
6	Magnet holder	Aluminum alloy
7	Magnet washer	NBR
8	Magnet	Sintered metal(Neodymium-iron-boron)
9	Piston O-ring	NBR
10	Wear ring	Wear resistant material
11	Piston	Aluminum alloy
12	O-ring	NBR
13	C-clip	Spring steel
14	Back cover	Aluminum alloy
15	Bumper	TPU

Dimensions

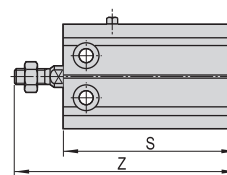
MD



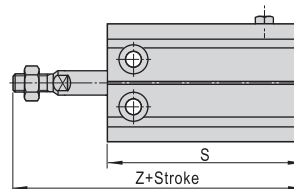
Bore size\Item	A	A1	B	B1	C	D	E	GA	GB	H	H1	J	K	L	MM	NN
6	7	8	16.5	5.5	22	3	7	14	10	13	2.4	10	17	-	M3 × 0.5	M3 × 0.5Dp:5
10	10	11	16.5	7	24	4	7	15.5	10	16	2.2	11	18	-	M4 × 0.7	M3 × 0.5Dp:5
16	11	12.5	20	8	32	6	7	14.5	10	16	4	14	25	5	M5 × 0.8	M4 × 0.7Dp:5
20	12	14	26	10	40	8	9	19	11	19	5	16	30	6	M6 × 1.0	M5 × 0.8Dp:7.5
25	15.5	18	32	12	50	10	10	21.5	8.5	23	6	20	38	8	M8 × 1.25	M5 × 0.8Dp:8
32	19.5	22	40	17	62	12	11	23	12.5	27	6	24	48	10	M10 × 1.25	M6 × 1.0Dp:9

Bore size\Item	P	Q	QA	R	T	S		Z	
						Without magnet	With magnet	Without magnet	With magnet
6	3.2	-	-	7	6Dp:5	33	33	46	46
10	3.2	-	-	9	6Dp:5.6	36	36	52	52
16	4.5	3	1.5	12	7.6Dp:6.5	30	40	46	56
20	5.5	9	4.5	16	9.3Dp:8	36	46	55	65
25	5.5	12	6	20	9.3Dp:9	40	50	63	73
32	6.6	13	4.5	24	11Dp:11.5	42	52	69	79

MSD



MTD



Item	S(Without magnet)				S(With magnet)				Z(Without magnet)				Z(With magnet)			
Bore size\Stroke	5St	10St	15St	20St	5St	10St	15St	20St	5St	10St	15St	20St	5St	10St	15St	20St
6	43	48	58	63	43	48	58	63	56	61	71	76	56	61	71	76
10	46	51	61	66	46	51	61	66	62	67	77	82	62	67	77	82
16	45	50	65	70	55	60	75	80	61	66	81	86	71	76	91	96
20	51	56	71	76	61	66	81	86	70	75	90	95	80	85	100	105
25	55	60	75	80	65	70	85	90	78	83	98	103	88	93	108	113
32	57	62	77	82	67	72	87	92	84	89	104	109	94	99	114	119

Remark) The unmarked dimension is the same as MD standard type.



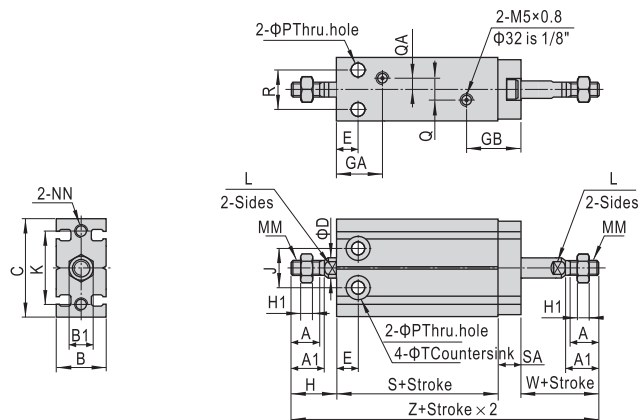
MD, MK

Multi-mount cylinder



MD Series

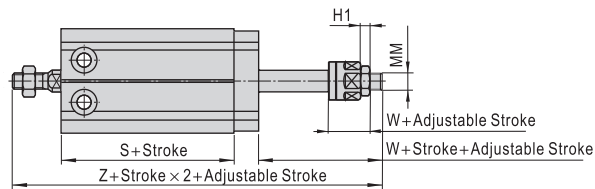
MDD



Bore size\Item	A	A1	B	B1	C	D	E	GA	GB	H	H1	J	K	L	P	Q	MM	NN
6	7	8	16.5	5.5	22	3	7	14	16	13	2.4	10	17	-	3.2	-	M3 × 0.5	M3 × 0.5Dp:5
10	10	11	16.5	7	24	4	7	15.5	16	16	2.4	11	18	-	3.2	-	M4 × 0.7	M3 × 0.5Dp:5
16	11	12.5	20	8	32	6	7	14.5	17.5	16	4	14	25	5	4.5	3	M5 × 0.8	M4 × 0.7Dp:5
20	12	14	26	10	40	8	9	19	20	19	5	16	30	6	5.5	9	M6 × 1.0	M5 × 0.8Dp:7.5
25	15.5	18	32	12	50	10	10	21.5	17.5	23	6	20	38	8	5.5	12	M8 × 1.25	M5 × 0.8Dp:8
32	19.5	22	40	17	62	12	11	23	22.5	27	6	24	48	10	6.6	13	M10 × 1.25	M6 × 1.0Dp:9

Bore size\Item	QA	R	SA	T	W	S		Z	
						Without magnet	With magnet	Without magnet	With magnet
6	-	7	6	6Dp:5	13	38	38	70	70
10	-	9	6	6Dp:5.6	16	36	36	74	74
16	1.5	12	7.5	7.6Dp:6.5	16	30	40	69.5	79.5
20	4.5	16	9	9.3Dp:8	19	36	46	83	93
25	6	20	9	9.3Dp:9	23	40	50	95	105
32	4.5	24	10	11Dp:11.5	27	42	52	106	116

MDJ

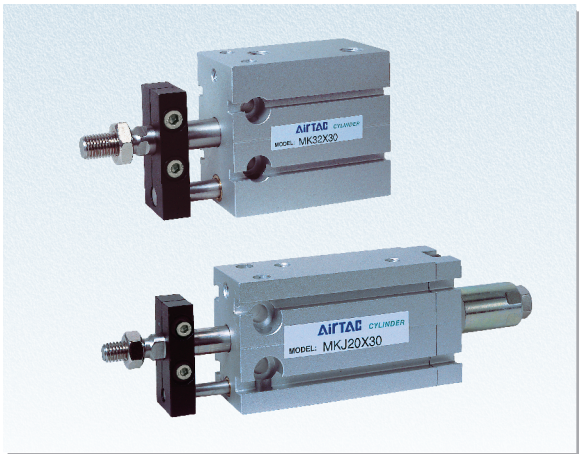


Bore size\Item	MM	H1	W	S		Z	
				Without magnet	With magnet	Without magnet	With magnet
6	M3 × 0.5	2.4	13	38	38	70	70
10	M4 × 0.7	2.2	14.7	36	36	72.7	72.7
16	M5 × 0.8	4	17	30	40	70.5	80.5
20	M6 × 1.0	5	21	36	46	85	95
25	M8 × 1.25	6	25	40	50	97	107
32	M10 × 1.25	6	27	42	52	106	116

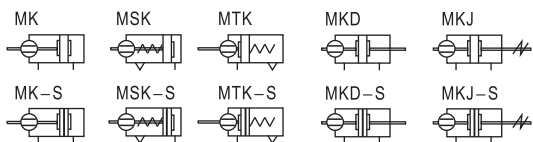
Remark) The unmarked dimension is the same as MD standard type.



Multi-mount cylinder
MK Series



Symbol



Product feature

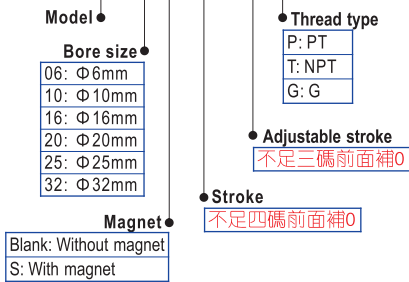
- 1. Manufactured by our enterprise.
- 2. There are several fixation ways for the cylinder, and also convenient to install and use.
- 3. Several cylinders can be assembled together to effectively save the installation space.
- 4. The guide precision of piston rod is high and no additional lubricant is needed.
- 5. Fixated block is attached to piston rod, which prevents it from rotating.
- 6. Various cylinders are available for your choice.
- 7. The seal material with high temperature resistance is adopted to guarantee the normal operation of cylinder at 150°C(Option).

Ordering code

Model can to be changed Ordering code. Example:
Production type: MKJ
Bore size: 32mm
Stroke: 50mm
Adjustable stroke: 30mm
Magnet: With magnet
Thread type: NPT

Model: MKJ -32 x 50-30-S-T

Ordering code: MKJ 32 S 0050 030 T



Specification

Bore size(mm)		6	10	16	20	25	32
Acting type	MK, MKD, MKJ	Double acting					
	MSK, MTK	Single acting-Push type, Single acting-Pull type					
Fluid		Air(to be filtered by 40 μ m filter element)					
Operating pressure	Double acting	0.1~1.0MPa(14~145psi)					
	Single acting	0.2~1.0MPa(28~145psi)					
Proof pressure		1.5MPa(215psi)					
Temperature °C		-20~80					
Speed range mm/s		Double acting: 30~500			Single acting: 50~500		
Stroke tolerance		+1.0 0					
Cushion type		Bumper					
Port size ㉠		M5 × 0.8					1/8"

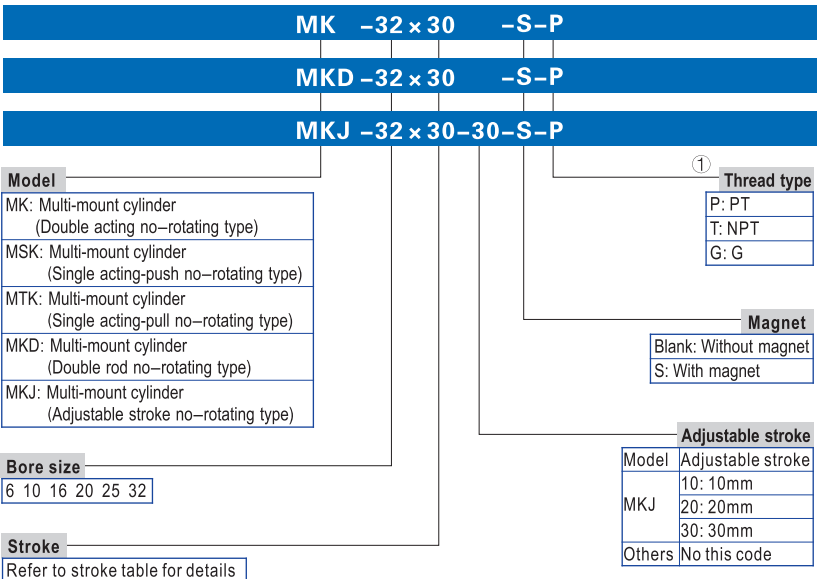
① PT thread, NPT thread and G thread are available. Add) Refer to P403~426 for detail of sensor switch.

Stroke

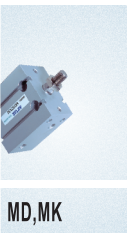
Bore size (mm)		Standard stroke (mm)							Max. stroke	Available stroke	
6	Double acting	5	10	15	20	25	30	35	35	40	
	Single acting	5	10	15	20				20	-	
10	Double acting	5	10	15	20	25	30	35	35	40	
	Single acting	5	10	15	20				20	-	
16	Double acting	5	10	15	20	25	30	40	50	70	
	Single acting	5	10	15	20				20	-	
20	Double acting	5	10	15	20	25	30	40	50	60	80
	Single acting	5	10	15	20				20	-	
25	Double acting	5	10	15	20	25	30	40	50	60	80
	Single acting	5	10	15	20				20	-	
32	Double acting	5	10	15	20	25	30	40	50	60	80
	Single acting	5	10	15	20				20	-	

- Note) 1. Within allowable stroke scope, when the stroke is larger than the maximum value, it shall be treated as non-standard one. Please contact the company for other special strokes.
2. The non-standard stroke within the scope of maximum stroke is transformed according to the standard stroke of the upper grade and its shape and dimension are equal to that of standard stroke cylinder of the upper grade.
For instance, the non-standard stroke cylinder whose stroke is 23 is transformed from the standard cylinder whose standard stroke is 25, and their shape and dimension are the same.

Explain of model



① When the thread is standard, the code is blank.



MD, MK

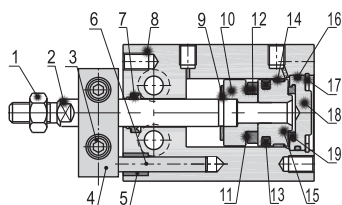
Multi-mount cylinder

AirTAC

MK Series

Inner structure and material of major parts

MK-S



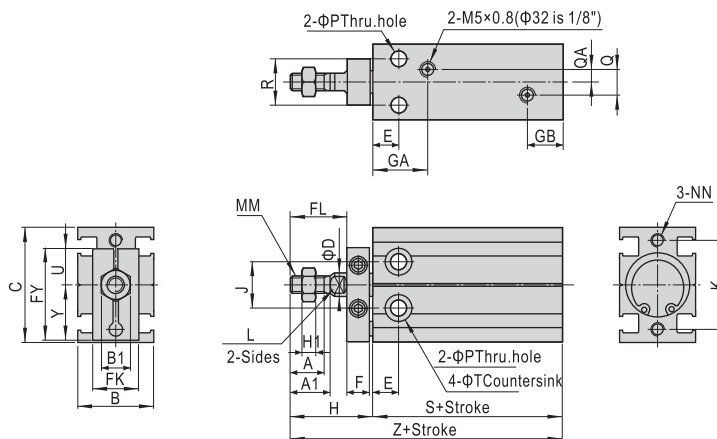
NO.	Item	Material
1	Rod nut	Carbon steel
2	Piston rod	Stainless steel
3	Screw	Carbon steel
4	No-rotating plate	Aluminum alloy
5	Bushing	Brass
6	Fixed rod	Stainless steel
7	Rod packing	NBR
8	Body	Aluminum alloy
9	Bumper	TPU
10	Magnet holder	Aluminum alloy
11	Magnet washer	NBR
12	Magnet	Sintered metal(Neodymium-iron-boron)
13	Piston O-ring	NBR
14	Wear ring	Wear resistant material
15	Piston	Aluminum alloy
16	O-ring	NBR
17	C-clip	Spring steel
18	Back cover	Aluminum alloy
19	Bumper	TPU



MD,MK

Dimensions

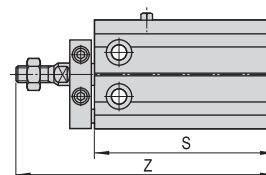
MK



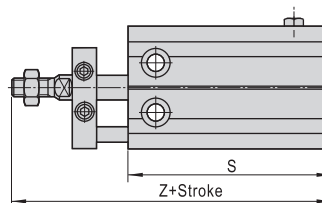
Bore size\Item	A	A1	B	B1	C	D	E	F	FL	FK	FY	GA	GB	H	H1	J	K	L	Y	P	R
6	7	8	16.5	5.5	22	3	7	8	9	11	19	14	10	18	2.4	10	17	-	10.9	3.2	7
10	10	11	16.5	7	24	4	7	8	12	13	20.5	15.5	10	21	2.2	11	18	-	11.9	3.2	9
16	11	12.5	20	8	32	6	7	8	17	13	26.5	14.5	10	26	4	14	25	5	15.9	4.5	12
20	12	14	26	10	40	8	9	8	20	16	32	19	11	29	5	16	30	6	19.8	5.5	16
25	15.5	18	32	12	50	10	10	10	22	19	40	21.5	8.5	33	6	20	38	8	24.8	5.5	20
32	19.5	22	40	17	62	12	11	12	29	24	49	23	12.5	42	6	24	48	10	30.8	6.6	24

Bore size\Item	MM	NN	Q	QA	T	U	Without magnet	With magnet
6	M3 × 0.5	M3 × 0.5Dp:5	—	—	6Dp:5	8.1	33	51
10	M4 × 0.7	M3 × 0.5Dp:5	—	—	6Dp:5.6	8.6	36	57
16	M5 × 0.8	M4 × 0.7Dp:5	3	1.5	7.6Dp:6.5	10.6	30	56
20	M6 × 1.0	M5 × 0.8Dp:7.5	9	4.5	9.3Dp:8	12.2	36	65
25	M8 × 1.25	M5 × 0.8Dp:8	12	6	9.3Dp:9	15.2	40	73
32	M10 × 1.25	M6 × 1.0Dp:9	13	4.5	11Dp:11.5	18.2	42	84

MSK



MTK



Item	S(Without magnet)				S(With magnet)				Z(Without magnet)				Z(With magnet)			
Bore size\Stroke	5St	10St	15St	20St	5St	10St	15St	20St	5St	10St	15St	20St	5St	10St	15St	20St
6	43	48	58	63	43	48	58	63	61	66	76	81	61	66	76	81
10	46	51	61	66	46	51	61	66	67	72	82	87	67	72	82	87
16	45	50	65	70	55	60	75	80	71	76	91	96	81	86	101	106
20	51	56	71	76	61	66	81	86	80	85	100	105	90	95	110	115
25	55	60	75	80	65	70	85	90	88	93	108	113	98	103	118	123
32	57	62	77	82	67	72	87	92	99	104	119	124	109	114	129	134

Remark) The unmarked dimension is the same as MK standard type.



MK Series

MKD



Bore size\Item	MM	Q	QA	R	SA	T	U	W	W1	Without magnet			With magnet		
										S	Z	Z1	S	Z	Z1
6	M3 × 0.5	—	—	7	6	6Dp:5	8.1	13	13	38	75	75	38	75	75
10	M4 × 0.7	—	—	9	6	6Dp:5.6	8.6	16	14.7	36	79	77.7	36	79	77.7
16	M5 × 0.8	3	1.5	12	7.5	7.6Dp:6.5	10.6	16	17	30	79.5	80.5	40	89.5	90.5
20	M6 × 1.0	9	4.5	16	9	9.3Dp:8	12.2	19	21	36	93	95	46	103	105
25	M8 × 1.25	12	6	20	9	9.3Dp:9	15.2	23	25	40	105	107	50	115	117
32	M10 × 1.25	13	4.5	24	10	11Dp:11.5	18.2	27	27	42	121	121	52	131	131

